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MOLD MAN 8200

- Never before seen capabilities in large production runs
- Run one or two melt/processing units at the same time
- Run different molding materials at the same time
- Run different molding parameters at the same time
- Two melt units can pump up to 40 grams/sec
- Designed for high volume production runs above 250,000 units per year
- Shuttle table operation, practically double your output
- User-friendly operation
- Mold up to eight cavities at the same time (depending on part size)
- Fully independent adjustable process control Closed loop processing
- Precisely meter shot sizes
- Accurately control flow rates
- Exact pressure control
- Patented permanent nozzle engagement for fewer moving parts

Our 8200 machine is in a class of its own.

No other shuttle machine offers capabilities like this.

MOLD MAN **8200 Product Specification Sheet

Dimensions & Weight Mold-Man® 8200 Melt-Man™ Height 1950 mm / 77" 1230 mm/48.5" Width 1925 mm / 76" 575 mm/23" Depth 1150 mm / 45.5" 650 mm / 26" Weight 795 kg / 1750 lbs 125 kg / 275 lbs

Min. Footprint

MM8200 & Melt-unit(s) 1925 mm X 1676 mm / 76" X 66"

(does not include access space around machine)

Power & Air Requirements Mold-Man® 8200 Melt-Man™ 200-240 VAC, **Power Supply** 200-240 VAC.

Single Phase, Single Phase, 50/60 Hz, 30 A 50/60 Hz, 30 A

Air Pressure Min. 6 bar / 90 psi N/A Air Volume Min. 120 lpm / 4 SCFM N/A

Mold-Man® 8200 Features

Clamp Servo electric driven ballscrew with

pneumatic booster

Clamping Force 49 kn / 5.5 tons Clamp Stroke 203 mm / 8" Ejector **Pneumatic Ejector Force** 180 kg / 400 lbs Eiector Stroke 20 mm / 0.79"

Shuttle Table Servo electric driven ballscrew 525

Shuttle Table Stroke mm / 20.67"

300 mm X 250 mm / 12" x 10" Maximum Mold-set Footprint

Injection Nozzle Patented permanent engagement in

upper mold-half

Operator Interface 190 mm / 7.5" color touch screen for easy

> access to molding parameters, customizable alarm screens, cycle counter, auto-start timer,

Safety Features

Safety light curtain, see-thru clamp shield, soft close feature/foreign object sensing in

clamping cycle, password protection for setup

screens, emergency stop palm button Options

Additional Melt-unit

For doubled melt capacity or as backup unit for different materials/colors. Integrates seamlessly

with Mold-man 8200 controller. Up to two Melt-units can be controlled with one

Mold-man 8200. Mold-set Cooling Kit

Kit includes chiller, hoses and fittings

Ideal for high volume production quantities